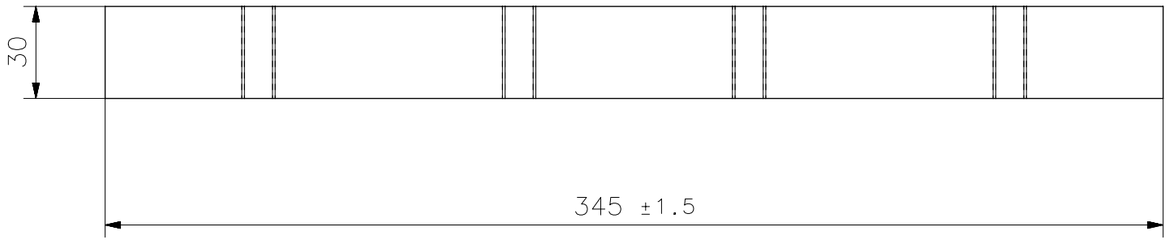
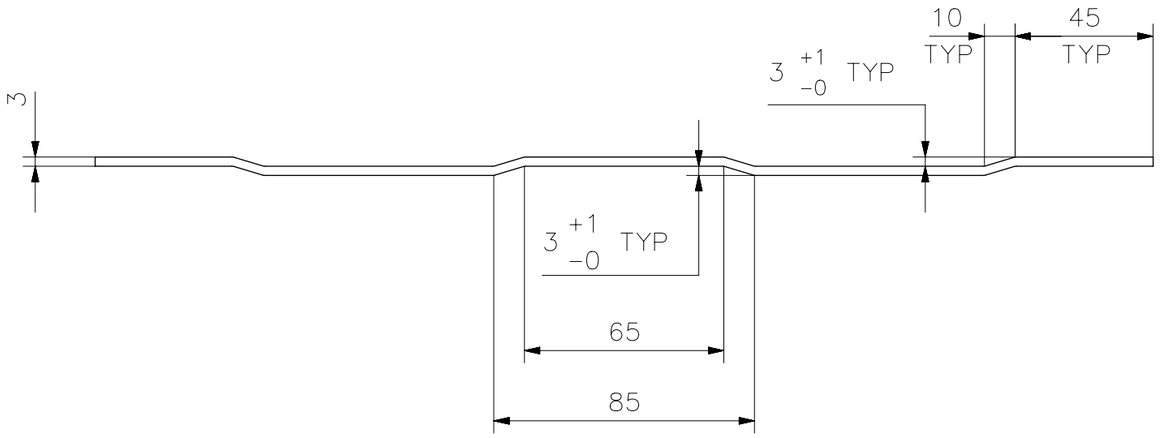
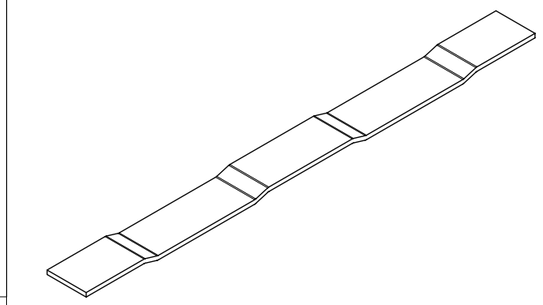




UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLES SIZES	+0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0



NOTE :-

ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.
PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
PART MUST BE FREE OF FLOW MARKS AND WARPAGE.
ENGINEERING APPROVAL OF SAMPLE, FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION.

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 18083

PART NO. : 007530822D1

PART NAME : REAR STIFFNER

MATERIAL : HRCS-0 THK 3.0 IS:1079

HEAT TREATMENT : SEE NOTES

	NAME	SIGN	DATE
CAD ENGG.	PKS		
DESIGNER	PKS		
CHECKER			
APPR.BY			

FIRST USED TRCR. MODEL

SCALE 1:2

SHEET 1 OF 1

UNIT QTY. : 2

WEIGHT : 0.243 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000010233	AB		REDRAWN WITH 3D REF.	PRP	NVC	RAW	28/07/15